

Technical Data Sheet

SAN(Styrene Acrylonitrile)

SAN 340EF

Features	High transparency, High rigid, Blue ice
Applications	Household appliances, Fan, Crisper, Tooth brush handles

Physical	Test Method	Value
Density	ASTM D792	1.07 g/cm ³
Melt Flow Index	(230°C, 3.8kg)	4.0 g/10min
	(220°C, 10.0kg)	10.0 g/10min
Mold Shrinkage	ASTM D955	0.2 ~ 0.6 %
Water absorption	ASTM D570	0.3 %

Mechanical	Test Method	Value
Tensile Strength	ASTM D638	720 kg/cm ² (10,224) (psi)
Elongation	ASTM D638	4.5 %
Flexural Strength	ASTM D790	1,100 kg/cm ² (15,620) (psi)
Flexural Modulus	ASTM D790	34,000 kg/cm ² (482,800) (psi)
Izod Impact Strength(3.2mm)	ASTM D256	2.0 kgcm/cm (0.37) (ft-lb/in)
Rockwell Hardness(M scale)	ASTM D785	83

Thermal	Test Method	Value
Heat Deflection Temperature(1.8 Mpa)	ASTM D648	93 °C (199) (°F)
Vicat Softening Temperature(1kg, 50°C/h)	ASTM D1525	108 °C (226) (°F)

Flammability	Test Method	Value
Flame Rating - UL (1.6mm)	UL 94	HB

Notes

These are just typical properties, not specifications. Users should confirm results by their own test.

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Processing guide

Injection Guide	Unit	Value
Nozzle	°C	190~220
Front	°C	190~210
Middle	°C	180~200
Rear	°C	170~190
Hopper Throat	°C	45
Mold	°C	40~70

Drying	Unit	Value
Temperature	°C	75~85
Time	hr	2~4

Notes

These are only mentioned as general guidelines.