

## Technical Data Sheet ( ASTM )

### ABS(Acrylonitrile Butadiene Styrene)

## HU600SK

<b>Features</b>	High heat resistance
<b>Applications</b>	Automobile parts, Mirror housing, Radiator grills, Rear lamp housings

Physical	Test Method	Value
Density	ASTM D792	1.06 g/cm <sup>3</sup>
Melt Flow Index (200°C, 21.6kg)	ASTM D1238	11 g/10min
Water absorption	ASTM D570	- %
Mold Shrinkage	ASTM D955	0.5 ~ 0.8 %

Mechanical	Test Method	Value
Tensile Strength	ASTM D638	50 MPa
Elongation	ASTM D638	25 %
Flexural Strength	ASTM D790	73 MPa
Flexural Modulus	ASTM D790	2,430 MPa
Izod Impact Strength(3.2mm, 23°C)	ASTM D256	137 J/m
Izod Impact Strength(6.4mm, 23°C)	ASTM D256	117 J/m
Rockwell Hardness(R scale)	ASTM D785	113

Thermal	Test Method	Value
Heat Deflection Temperature(18.6kgf/cm <sup>2</sup> )	ASTM D648	101 °C
Vicat Softening Temperature(5kg, 50°C/h)	ASTM D1525	111 °C

Flammability	Test Method	Value
Flame Rating - UL (1.6mm)	UL 94	HB

#### Notes

These are just typical properties, not specifications. Users should confirm results by their own test.