Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878 Issue date: 2/19/2021 Revision date: 4/1/2021 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	:	Mixture
Product name	:	KUMHO KHS 68
UFI	:	1940-G09A-T00C-WAP2

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture	

: Manufacture of tyres and general rubber articles, including processing of raw (uncured) rubber, handling and mixing of rubber additives, vulcanising, cooling and finishing

1.2.2. Uses advised against

Restrictions on use

: Not available

1.3. Details of the supplier of the safety data sheet

Manufacturer

Kumho Petrochemical Co. Ltd 64, Sanggae-ro, Nam-gu, Ulsan, 44786, Republic of Korea T +82-52-259-6051~7 - F +82-52-259-6053 Supplier TsafeE GmbH Landwehrpl 6, 66111, Saarbruecken, Germany T +49 177 9166175 shkim@tsafeg.com

1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number	Comment
Germany	Giftinformationszentrum-Nord der Länder Bremen, Hamburg, Niedersachsen und Schleswig- Holstein (GIZ-Nord) Universitätsmedizin Göttingen - Georg-August-Universität	Robert-Koch Straße 40 37075 Göttingen	+49 (0) 551 19240	(English only)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

2.3. Other hazards

Mixture does not contain substance (s) classified as PBT or vPvB in concentrations above 0,1%.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

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3.2. Mixtures			
Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
STYRENE/BUTADIENE COPOLYMER	(CAS-No.) 9003-55-8	95 – 99	Not classified
Fatty acids, C14-18 and C16-18-unsatd	(CAS-No.) 67701-06-8 (EC-No.) 266-930-6	1 – 5	Not classified

SECTION 4: First aid measures

4.1. Description of first aid measures	
First-aid measures general First-aid measures after inhalation	 Get medical attention. Move the affected person away from the contaminated area and into the fresh air. If breathing is difficult, trained personnel should give oxygen. Do not give mouth-to-mouth resuscitation if victim ingested or inhaled the substance. Get medical advice/attention if you feel unwell.
First-aid measures after skin contact	: Take off immediately all contaminated clothing. Rinse skin with water/shower. Continue to rinse for at least 15 minutes. Get medical attention immediately if irritation persists.
First-aid measures after eye contact	: Avoid direct eye contact with product, also via contamination on hands. Rinse immediately and thoroughly, pulling the eyelids well away from the eye (15 minutes minimum). Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical advice/attention if you feel unwell.
4.2. Most important symptoms and effects	, both acute and delayed
Symptoms/effects after inhalation Symptoms/effects after skin contact	Harmful if inhaled.May cause an allergic skin reaction. Skin sensitisation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures	
5.1. Extinguishing media	
Suitable extinguishing media Unsuitable extinguishing media	Water. Foam. Carbon dioxide (CO2). Dry chemical.Do not use a water jet since it may cause the fire to spread.
5.2. Special hazards arising from the subst	tance or mixture
Fire hazard Hazardous decomposition products in case of fire	 Thermal decomposition can lead to the release of irritating gases and vapours. Flammable dust. Flammable gas. Dust may form explosive mixture in air. May explode on heating. Could be ignited by heat, sparks or flames. Carbon oxides (CO, CO2). Toxic gases are released. Toxic vapours are released.
5.3. Advice for firefighters	
Firefighting instructions Protection during firefighting	 Keep upwind. For a massive fire, use unmanned hose holders or monitor nozzles, or withdraw from the area and allow fire to burn. Fight fire from safe distance and protected location. Avoid inhalation of the product. Do not breathe thermal decomposition products. Cool containers with flooding quantities of water until well after fire is out. Move containers away from the fire area if this can be done without risk. Do not attempt to take action without suitable protective equipment.

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SECTION 6: Accidental release measures			
6.1. Personal precautions, protective e	quipment and emergency procedures		
6.1.1. For non-emergency personnel			
Emergency procedures	: Keep away from sources of ignition - No smoking. Keep upwind. Provide adequate ventilation. Do not attempt to take action without suitable protective equipment.		
6.1.2. For emergency responders			
Protective equipment	: Wear protective gloves, protective clothing. For further information refer to section 8: "Exposure controls/personal protection".		
6.2. Environmental precautions			
Do not allow to enter drains or water courses. F emergency services.	Prevent runoff from entering drains, sewers or waterways. In case of large spillages: Contact the		

Methods for cleaning up	: Small spillages: Take up mechanically (sweeping, shovelling) and collect in suitable container for disposal. Significant spillages: High. Position. Stay upwind/keep distance from
	source. May release hazardous fumes. Dispose of this material and its container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For further information refer to section 13.

SECTION 7: Handling and storage	
7.1. Precautions for safe handling	
Precautions for safe handling Hygiene measures	 Wear personal protective equipment. For further information refer to section 8: "Exposure controls/personal protection". Avoid contact with skin and eyes. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wash thoroughly after handling. Use only in well ventilated areas. Avoid dust formation. Appropriate engineering controls. Eyewash station. Safety shower. Wash hands thoroughly after handling.
7.2. Conditions for safe storage, including	ŭ
Storage conditions	: Store in accordance with local regulations on explosives. Store in original container. Store in a dry place. Keep cool. Store in a well-ventilated place. Keep container tightly closed. Do not store near heat sources or expose to high temperatures. Keep out of direct sunlight.

7.3. Specific end use(s)

Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

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8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

General ventilation. with local exhaust ventilation.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection: Safety glasses. Chemical goggles or safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection:

In case of inadequate ventilation wear respiratory protection. Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. Use respiratory protective device against the effects of dust

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

No additional information available

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: white.
Odour	: mild.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not applicable
Boiling point	: Not applicable
Flammability	: Non flammable.
Explosive limits	: Not applicable
Lower explosive limit (LEL)	: Not applicable
Upper explosive limit (UEL)	: Not applicable

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Flash point	: 246 °C
Auto-ignition temperature	: > 388 °C
Decomposition temperature	: Not available
рН	: Not available
pH solution	: Not available
Viscosity, kinematic	: Not applicable
Solubility	: insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not applicable
Vapour pressure at 50 °C	: Not applicable
Density	: Not available
Relative density	: Not applicable
Relative vapour density at 20 °C	: Not applicable
Particle size	: Not available
Particle size distribution	: Not available
Particle shape	: Not available
Particle aspect ratio	: Not available
Particle aggregation state	: Not available
Particle agglomeration state	: Not available
Particle specific surface area	: Not available
Particle dustiness	: Not available

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Not available.

10.2. Chemical stability

Stable at ambient temperature and under normal conditions of use.

10.3. Possibility of hazardous reactions

Will not occur.

10.4. Conditions to avoid

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

10.5. Incompatible materials

Not available.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO2). Toxic vapours are released. Toxic gases are released. Hydrocarbons.

SECTION 11: Toxicological information		
11.1. Information on hazard cla	sses as defined in Regulation (EC) No 1272/2008	
Acute toxicity (oral) Acute toxicity (dermal)	: Not available : Not available	

Acute toxicity (inhalation)

: Not available

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Fatty acids, C14-18 and C16-18-un	satd (67701-06-8)
LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Guideline: EU Method B.1 (Acute Toxicity (Oral)), Guideline: other:Bewertung Wassergefährdender Stoffe, II Bestimmung der akuten, oralen Säugetiertoxizität, Ad-hoc- Arbeitsguppe I (Obmann Dr. Niemits), LTwS, nr. 10, September 1979
LD50 dermal rabbit > 2000 mg/kg bodyweight Animal: rabbit, Guideline: OECD Guideline 434 (Ad Toxicity - Fixed Dose Procedure)	
LC50 Inhalation - Rat	> 0.1621 mg/l air Animal: rat
Skin corrosion/irritation	: Not available
Serious eye damage/irritation	: Not available
Respiratory or skin sensitisation	: Not available
Germ cell mutagenicity	: Not available
Carcinogenicity	: Not available
Reproductive toxicity	: Not available
STOT-single exposure	: Not available
STOT-repeated exposure	: Not available
Fatty acids, C14-18 and C16-18-un	satd (67701-06-8)
NOAEL (oral, rat, 90 days)	1000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 422 (Combined

	Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Aspiration hazard	: Not available
KUMHO KHS 68	
Viscosity, kinematic	Not applicable

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information			
12.1. Toxicity			
Hazardous to the aquatic environment, short-term (acute)	: Not available		
	: Not available		
Fatty acids, C14-18 and C16-18-unsatd (677	01-06-8)		
ErC50 algae	205.42 mg/l Skeletonema costatum (marine diatom)		
LC50, aquatic invertebrates	357.5 mg/l (copepod Acartia tonsa)		
12.2. Persistence and degradability			
No additional information available			

12.3. Bioaccumulative potential

No additional information available

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12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

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Mixture does not contain substance (s) classified as PBT or vPvB in concentrations above 0,1%.

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations	3
13.1. Waste treatment methods	
Waste treatment methods	: Dispose of this material and its container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation. Incineration. Oil-Water Separation. Dispose of contents/container in accordance with licensed collector's

sorting instructions. Contact. Waste treatment and disposal. Company.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	ΙΑΤΑ	ADN	RID
14.1. UN number or ID n	umber			
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.2. UN proper shippin	g name			
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard o	class(es)			
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group	· · · · · · · · · · · · · · · · · · ·			
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental haz	ards			
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
No supplementary informatic	n available			

14.6. Special precautions for user

Overland transport Not regulated Transport by sea Not regulated Air transport Not regulated Inland waterway transport Not regulated Rail transport Not regulated

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14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

15.1.2. National regulations

Germany

Employment restrictions

Joint storage table

Water hazard class (WGK) Hazardous Incident Ordinance (12. BImSchV) Storage class (LGK, TRGS 510) (JArbSchG) : WGK 3, Highly hazardous to water (Classification according to AwSV, Annex 1)

: Observe restrictions according Act on the Protection of Working Mothers (MuSchG) Observe restrictions according Act on the Protection of Young People in Employment

: Is not subject of the Hazardous Incident Ordinance (12. BImSchV)

: LGK 13 - Non-combustible solids that cannot be assigned to any of the above storage classes

LGK 1	LGK 2A	LGK 2B	LGK 3	LGK 4.1A
LGK 4.1B	LGK 4.2	LGK 4.3	LGK 5.1A	LGK 5.1B
LGK 5.1C	LGK 5.2	LGK 6.1A	LGK 6.1B	LGK 6.1C
LGK 6.1D	LGK 6.2	LGK 7	LGK 8A	LGK 8B
LGK 10	LGK 11	LGK 12	LGK 13	LGK 10-13

Joint storage not permitted for Joint storage with restrictions permitted for Joint storage permitted for

- : LGK 1, LGK 6.2, LGK 7
- : LGK 4.1A, LGK 5.1C

: LGK 2A, LGK 2B, LGK 3, LGK 4.1B, LGK 4.2, LGK 4.3, LGK 5.1A, LGK 5.1B, LGK 5.2, LGK 6.1A, LGK 6.1B, LGK 6.1C, LGK 6.1D, LGK 8A, LGK 8B, LGK 10, LGK 11, LGK 12, LGK 13, LGK 10-13

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

The classification complies with : ATP 12

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.